





- 1. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS NOTED OTHERWISE.
- 2. PRECAST CONCRETE TANK DESIGNED TO CSA B66 DESIGN, MATERIAL AND MANUFACTURING REQUIREMENTS FOR PREFABRICATED SEPTIC TANKS AND SEWAGE HOLDING TANKS.
- 3. TANK DESIGNED FOR A MAXIMUM FILL COVER DEPTH OF 1000 mm, NO MINIMUM FILL COVER DEPTH, AND 12 kPa VEHICLE LOADING.
- GROUT TO BE NON-SHRINK CEMENTITIOUS GROUT WITH MINIMUM COMPRESSIVE STRENGTH OF 45 MPa.
- JOINT SEAL TO BE CONSEAL CS-102 BUTYL RUBBER SEALANT (CONFORMS TO AASHTO M198B AND ASTM C99091), STORE, HANDLE AND APPLY JOINT SEALS IN STRICT ACCORDANCE WITH MANUFACTURER PRODUCT DATA SHEETS.
- 6. IT IS STRUCTURALLY IMPORTANT THAT THE SEALS IN THE HORIZONTAL JOINTS BE INSTALLED CORRECTLY. TOP UNIT MUST BE INSTALLED WITHOUT SLIDING THE UNIT ON THE SEALS.
- 7. DESIGN BASED ON GRANULAR BEDDING AND BACKFILL COMPACTED TO 95%
- 8. LIFTING INSERTS TO BE GROUTED ON SITE BY OTHERS.
- 9. DELIVERY IS MADE BY CRANE-EQUIPPED TRUCKS.
- 10. EXCAVATION MUST BE READY, SAFE AND ACCESSIBLE FOR UNLOADING FROM THE REAR OF THE TRUCK.
- 11. MINIMUM OVERHEAD CLEARANCE OF 18 FT. IS REQUIRED.
- 12. ALL UNITS MUST BE HANDLED WITH PROPER LIFTING EQUIPMENT (i.e. SPREADER BARS).
- 13. BEDDING, BACKFILL AND ALL OTHER SITE WORK BY OTHERS.



MANUFACTURED:

OTTAWA, ON 613-822-1488

www.powerprecast.com

**CONCRETE TYPE: SCC** CONCRETE: 45MPa

AIR CONTENT:  $6.5\% \pm 1.5\%$ REINFORCEMENT: STEEL TO CSA CAN A23.4-05 / A23.3. G30.18 Fy=400MPa

WEIGHT:

Bottom - 18,185lbs / 8,266kg Top - 17,800lbs / 8,091kg CSA APPROVED

SHEET:	DRAWN BY:
1/1	E.ZHOU
""	
DWG NO.	DATE:
T - 3.33	FEB/2020

22750L (5000 Gal.) Waterloo AD Tank

PPS REFERENCE: 413467 - TOP 413464 - BOTTOM