





GENERAL NOTES:

- 1. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS NOTED OTHERWISE
- PRECAST CONCRETE TANK DESIGNED TO CSA 866 DESIGN, MATERIAL AND MANUFACTURING REQUIREMENTS FOR PREFABRICATED SEPTIC TANKS AND SEWAGE HOLDING TANKS.
- 3. TANK DESIGNED FOR A MAXIMUM FILL COVER DEPTH OF 1000 mm, NO MINIMUM FILL COVER DEPTH, AND 12 kPa VEHICLE LOADING.
- GROUT TO BE NON-SHRINK CEMENTITIOUS GROUT WITH MINIMUM COMPRESSIVE STRENGTH OF 45 MPa.
- JOINT SEAL TO BE CONSEAL CS-102 BUTYL RUBBER SEALANT (CONFORMS TO AASHTO M198B AND ASTM C99091). STORE, HANDLE AND APPLY JOINT SEALS IN STRICT ACCORDANCE WITH MANUFACTURER PRODUCT DATA SHEETS.
- IT IS STRUCTURALLY IMPORTANT THAT THE SEALS IN THE HORIZONTAL JOINTS BE INSTALLED CORRECTLY. TOP UNIT MUST BE INSTALLED WITHOUT SLIDING THE UNIT ON THE SEALS.
- 7. DESIGN BASED ON GRANULAR BEDDING AND BACKFILL COMPACTED TO 95% SPDD.
- 8. LIFTING INSERTS TO BE GROUTED ON SITE BY OTHERS.
- 9. DELIVERY IS MADE BY CRANE-EQUIPPED TRUCKS.
- 10. EXCAVATION MUST BE READY, SAFE AND ACCESSIBLE FOR UNLOADING FROM THE REAR OF THE TRUCK.
- 11. MINIMUM OVERHEAD CLEARANCE OF 18 FT. IS REQUIRED.
- ALL UNITS MUST BE HANDLED WITH PROPER LIFTING EQUIPMENT (i.e. SPREADER BARS).
- 13. BEDDING, BACKFILL AND ALL OTHER SITE WORK BY OTHERS.



MANUFACTURED: OTTAWA, ON 613-822-1488

www.powerprecast.com

A, ON -1488 CONCRETE: 45MPa
AIR CONTENT: 6.5% ± 1.5%
REINFORCEMENT: STEEL TO CSA CAN
A23.4-05 / A23.3. G30.18 Fy=400MPa

CONCRETE TYPE: SCC

WEIGHT:Bottom - 49,416lbs / 22,462kg
Top - 50,855lbs / 23,116kg **CSA APPROVED**

SHEET: 1/1	DRAWN BY: E.ZHOU	45500L (10000 Gal.) Holding Tank
DWG NO. T - 3.12	DATE: JAN/2020	PPS REFERENCE: 409342 - TOP 409341 - BOTTOM
T - 3.12	JAN/2020	PPS REFERENCE: 409342 - TOP 409341 - BOTTOM